



Dart Aerospace Ltd.
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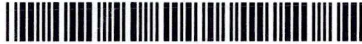
D3508-13
Job Sheet 188828



Part No: D3508-13

Job Qty: 8 ea

Part Name: Wearplate Aft



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/16/19

Job Tracking No:

Due Date: 2/13/19

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A New Issue 07.06.12 EC IPP Rev:B Rev C dwg 07-12-06 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	6 pcs	2/13/19	2/13/19	0.00	0.50	Waterjet - Flow		DE 19/01/2019
120	QC	6 pcs	2/13/19	2/13/19	0.00	0.00	QC8		JAN 29 2019 68
130	Brake NC	6 pcs	2/13/19	2/13/19	0.30	0.12	Brake NC 1		DAS 30 2019 68
140	QC	6 pcs	2/13/19	2/13/19	0.00	0.00	QC5		FEB 08 2019 68
150	Large Fab	6 pcs	2/13/19	2/13/19	0.00	1.48	Large Fab 1		7/6 9-89
160	QC	6 pcs	2/13/19	2/13/19	0.00	0.00	QC10		5
170	QC	6 pcs	2/13/19	2/13/19	0.00	0.00	QC5		21/5-02-19
180	Powdercoat	6 pcs	2/13/19	2/13/19	0.00	0.11	Powdercoat3		SL 19/02/19
190	QC	6 pcs	2/13/19	2/13/19	0.00	0.00	QC3		21/14-2-19
200	Packaging	6 pcs	2/13/19	2/13/19	0.00	0.00	Packaging3-1	172-001	
210	QC21-SA	6 Ea	2/13/19	2/13/19	0.00	0.00	QC21		DAS 21 9-89

8138839 START: 8:50

O.I.T. 320° FINISH 9:20

MAR 01 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	1.0320 sf (.172 ea)	100-Waterjet - Flow - 1	5090402

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S20GA	1	156	0

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate	8.380inches $\pm$ 0.030	8.410 8.350		
2	Wearplate	5.625inches $\pm$ 0.010	5.635 5.615		
3	Wearplate	0.375inches $\pm$ 0.010	0.385 0.365		
4	Wearplate	2.813inches $\pm$ 0.010	2.823 2.803		
5	Wearplate	2.063inches $\pm$ 0.010	2.073 2.053		
6	Wearplate	0.187inches + 0.005 - 0.001	0.192 0.186		
7	Wearplate	0.300inches $\pm$ 0.010	0.310 0.290		
8	Wearplate	0.300inches $\pm$ 0.010	0.310 0.290		

DAS
68
9-89

Plex 1/16/19 9:02 AM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

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